# **#**iBOSS

# iBOSS 3D Printing High Rigidity PLA+ Filament 1.75mm Silk Rose Red Gold Silver Copper 3d Printing Filament

#### **Basic Information**

Place of Origin: Qingyuan,china

Brand Name: iBOSS
Certification: ROSH
Model Number: PLA+Silk
Minimum Order Quantity: 48kg/rolls
Price: US\$11

Packaging Details: 1KG/PCS, packed into a 30\*35CM PU

vacuum shrink bag, 12 corrugated aircraft

CTNs(21.5\*20.5\*6.9CM) in a 43.1\*23.2\*43CM box,

Delivery Time: 5-7days

Payment Terms: L/C,D/A,D/P,T/T,Supply Ability: 10000000kg



#### **Product Specification**

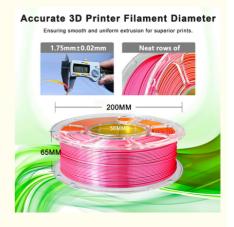
Flexural Modulus: 3500MPaRecommended Printing 40-100mm/s

Speed:

• Gross Weight: 1.3kg

• Specification: PLA+ Silk Four Color

Flexural Strength: 70MPaSpool Type: Plastic



#### More Images



#### **Product Description**

iBOSS 3D Printing High Rigidity PLA+ Filament 1.75mm Silk Rose Red Gold Silver Copper 3d Printing Filament

#### **Unrivaled Material Quality**

Our PLA+ filament is a cut above the rest. It offers enhanced adhesion, ensuring your prints hold together firmly. With increased strength and improved toughness, it resists breakage and cracking during and after printing. Made from non - toxic, odorless, and eco - friendly virgin materials sourced from renewable plants, it's both safe and sustainable.

#### Impeccable Dimensional Accuracy

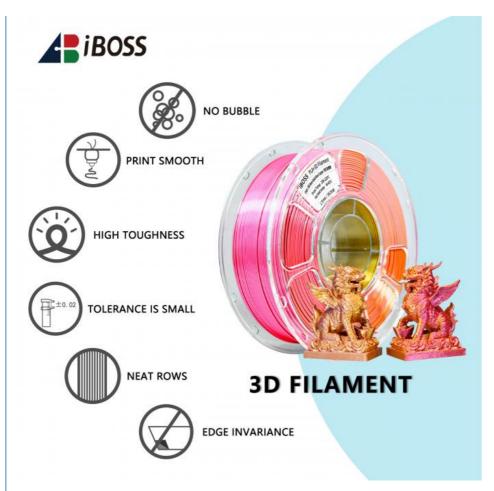
Featuring a diameter tolerance of  $\pm$  0.02 mm, this 1.75mm filament guarantees smooth and consistent feeding through your 3D printer. This precision results in stable prints with a remarkable surface finish. Each roll weighs 1 kg (2.2 lbs), providing ample material for your creative endeavors.

#### **User - Friendly Printing**

The iBOSS PLA+ filament is designed for hassle - free use. It melts evenly within the recommended temperature range of 190 - 230 °C and feeds smoothly at a print speed of 50 - 100 mm/s. Free from bubbles, tangles, and clogs, it minimizes the risk of nozzle jams. The filament comes in vacuum - sealed packaging with a desiccant bag to keep it dry and dust - free, maintaining its quality until you're ready to print.

#### **Versatile Compatibility**

Compatible with most FDM 3D printers, whether you own a Prusa, Makerbot, Ultimaker, or other popular models, the iBOSS 3D Printing High Rigidity PLA+ Filament is your go - to choice for adding a touch of elegance and sophistication to your 3D - printed creations. Let your imagination run wild and bring your ideas to life with this remarkable filament.





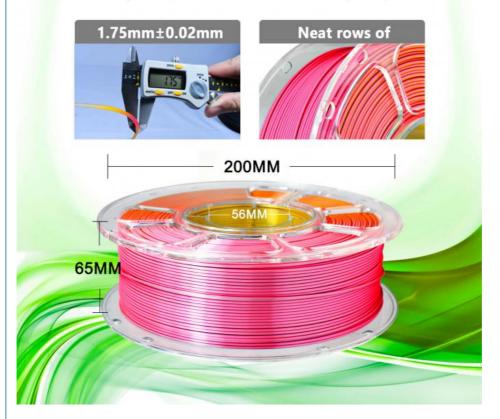


# **SUITABLE FOR ALL**3D PRINTERS ON THE MARKET



### **Accurate 3D Printer Filament Diameter**

Ensuring smooth and uniform extrusion for superior prints.



Model Net Weight (KG) Gross weight Packing box size Color Diameter(mm) Tolerance(mm) Print Temperature (°C) Base plat Temperature (ºC) Density **Printing Speed** Melt Index Bubble Length of Line (Ø 1.75±0.2mm) Tensile strength Flexural modulus **Izod Notch Impact** Strength **Elongation at Break** Hydroscopicity Reel Size

PLA+ 1KG 1.3KG 200×200×64mm Silk Rose Red Gold Silver Copper 1.75mm ±0.02mm 200-230°C 60°C 1.23±0.05g/cm3 40-100m 14-18g/10min (190°C,2.16kg) 100% without bubble 1.75mm=330m ≥62Mpa 1970 Mpa 7KJ/m2 52 or 53 (°C, 0.45Mpa) 0.005

Ø20.0cm \* 6.4cm H

**About us** 



Qingyuan iBOSS Intelligent Technology Co., Ltd. is a high-tech enterprise specializing in the R & D, production and sales of 3D printing consumables and 3D printers. The company is committed to the development and application of 3D printing materials.

With the mission of "developing green and environment-friendly 3D printing materials and promoting human sustainable development", the company is committed to enabling intelligent manufacturing with material technology and providing better product and service experience for users in the global 3D printing industry

#### OINGVUAN BIOSS INTELLIGENT TECHNOLOGY CO., LTD.

It is an international team full of enthusiasm for 3D printing. We produce the best 3D printing materials by controlling each stage of production. With a diverse portfolio of materials from high-performance plastics to unique aesthetic solutions, polymaker will continue to add cutting-edge materials to its growing portfolio. Adhering to the corporate philosophy of "integrity, focus, innovation and pragmatism", while striving for the company, the company continues to forge ahead and strive to promote the innovative development of the world's 3D printing industry.





#### **PRODUCTION ABILITY**

We have the most advanced equipment and the most professional technicians to produce the best products.

Factory scale

2400 m<sup>2</sup>

Experience

30+YEARS

Our team

55+













#### WHY CHOOSE US?

Qingyuan iBOSS Intelligent Technology Co., Ltd.





Professional team to provide you with efficient service.



With strict quality contro system, quality first



We have more than 30 years of OEM and ODM experience



We have 400 square meters for this office and 2,000 square meters for the factory



## Certifications









### iBOSS Qingyuan IBoss Smart Technology Co., Ltd.



0086 15116273361



manager2@iboss3d-export.com



iboss3d-export.com

2nd Floor,Decheng Technology Park,No.42 Shilong Road, Shijiao Town, Qingcheng District,Qingyuan,Guangdong Province,China